



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

600.1312

Job Sheet 177154



Part No: 600.1312

Job Qty: 24 ea

Part Name: Caution Sticker



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/8/18

Job Tracking No:

Due Date: 5/17/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: IPP Rev. A 18.05.03 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	24 pcs		5/17/18	0.00	0.00	Purchasing		Ar 18/05/16
110	Packaging	24 pcs		5/17/18	0.00	0.00	Packaging2		Ar 18/05/16
120	QC	24 pcs		5/17/18	0.00	0.00	QC6		MAY 18 2018
130	Packaging	24 pcs		5/17/18	0.00	0.00	Packaging3-1		MAY 18 2018
140	QC21-SA	24 Ea		5/17/18	0.00	0.00	QC21		MAY 18 2018

Part Op 100 - 1--Issue P/O to Studio Letterage; P/O 039836 2-Fabricate as per DWG.

Descriptions:

08 Mar 2018 x 24 H R exp. 17/05/16

DAS
21
9-89

MAY 22 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.1312P	Caution Sticker	24 pcs (1 ea)	100-Purchasing	5072104

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	600.1312P	24	0	0

Part Specifications

Specifications could not be found.

Plex 5/8/18 9:20 AM dart.lavoie.chantal



Container No: S072105



Part: 600.1312

Job No: 177154

Serial No/Batch: S072105

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/16/18

Sent to
Studio

MAY 03 2018

Quote.

CAUTION

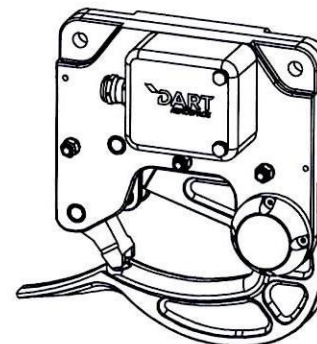
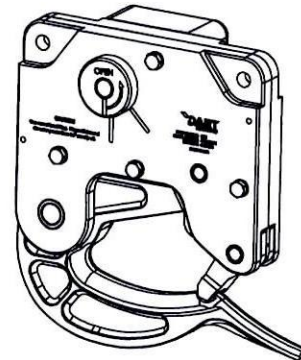
Use correct Load Ring. Rings with internal
diameter greater than 4.0" can slip off.

May 24

This drawing, specifications, and contents contained herein are the sole property of Dart Aerospace and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			C45-1-1	1	MANUAL KNOB RELEASE	9061		2
			C45-2-1	1	SIDE PLATE	7075-16		2
	B/O		C45-3-1	2	RADIAL BEARING		(KAMAN #1606 285)	3
			C45-3-2	1	LATCH ROLLER PIN	Q-1		3
	B/O		C45-3-2-1	2	SHAFT RING	STEEL	Ø3/8 (KAMAN 1400-0337)	3
			C45-3-3	1	LATCH ROLLER	4140/4142		3
			C45-3-4	2	LINK PIN	Q-1		3
	B/O		C45-3-4-1	4	RETAINING RING	BERYLLIUM COPPER	3/16 SHAFT (MCMaster-CARR #9841CA110)	3
	B/O		C45-3-5	2	SPACER	TEFLON	(MCMaster-CARR #95606A180)	3
			C45-3-6	1	LATCH	17-4 S.S.		3
			C45-3-7	1	LINK	Q-1		3
			C45-3-8A	1	ACTUATOR SHAFT BUSHING	AL BRONZE 630		3
			C45-3-8B	1	ACTUATOR SHAFT BUSHING SOLENOID SIDE	AL BRONZE 630		3
	B/O		C45-3-9	1	LEVER SPRING	303 S.S.		3
			C45-3-10	1	LATCH SHAFT	17-4 S.S.		3
			C45-3-11	1	ACTUATOR	17-4 S.S.		3
	B/O		C45-3-12	1	DRU BEARING		(KAMAN 06DU06)	3
			C45-4-1	2	TRUNNION BUSHING	AL-BRONZE 630		2
			C45-4-5	1	LOAD BEAM SPACER	4140/4142 Ø21		2
	B/O		C45-5-1	1	LEVER STOP PIN	STEEL	1/4 X 1-3/8 (MCMaster-CARR #98381A545)	2
			C45-5-2	1	LEVER STOP	304 S.S.		2
			C45-7-1	1	LOAD BEAM BUMPER	POLYURETHANE		2
			C45-7-2	2	LOCK BUMPER	POLYURETHANE		2
			C45-8-1-2	2	SOLENOID NUT	304 S.S.		2
			C45-8-2	1	SOLENOID ASSY		(REF: H-2055-020)	2
			C45-8-4	1	SOLENOID COVER GASKET	BLENDED RUBBER		2
			C45-8-5	1	SOLENOID COVER	6061		2
			C45-9-1	1	CLOCK SPRING COVER	6061		2
			C45-4-4A	1	C45 LOAD BEAM ASSY.			2
	B/O		C45-9-2	1	CLOCK SPRING	303 S.S.	Ø3 X .75 X 15 DEW OFF SPRING	2
	B/O		C45-10-1	1	SPRING PIN	S.S.	1/4 X 1 D (MCMaster-CARR #92373A183)	2
			C45-10-2	1	LOCK SPRING C45 HOOK	302 S.S.		3
			C45-11-1	1	SIDE PLATE SOLENOID	7075-16		2
	B/O		C45-11-2	2	LOCATING PIN	S.S.	Ø2/16 X 1 (MCMaster-CARR #90145A510)	2
			C45-12-1	2	LOCK BUSHING	4140/4142		3
			C45-12-2	1	LOCK SHAFT	4140/4142		3
			C45-12-3	1	LOCK	4140/4142		3
			C45-12-4	1	LOCK ROLLER	4140/4142		3
			C45-12-5	1	LOCK ROLLER PIN	4140/4142		3
	B/O		C45-12-6	2	RETAINING RING	STEEL	(KAMAN #N1400-0050)	3
			C45-13-1	2	KEEPER BUSHING	4140/4142		3
	B/O		C45-13-2	2	SPACER	NYLON	(MCMaster-CARR #95606A210)	3
			C45-13-3	1	KEEPER SHAFT	4140/4142		3
			C45-13-4	1	KEEPER	4140/4142		3
	B/O		C45-13-5	1	KEEPER SPRING	303 S.S.	CHAMBERLAIN SPRING	3
			600.1309	1	LABEL	ALUMINUM		11/5
			600.1309-A	1	LABEL	ALUMINUM		11/5
	B/O		600.1312	1	CAUTION STICKER		X 10	11/5
	B/O		C2-14-2	2	LABEL RIVETS	18-8 S.S.	NO 4 (MCMaster-CARR #9105AA106)	11/5
	B/O		188-FPS5-1/4-20-3/8	2	SET SCREW	S.S.	1/4-20 (MCMaster-CARR #92313A535)	2
	B/O		188-FSCS-1032-5/8	4	SCREW	S.S.	10-32 X 5/8 FSHCS (MCMaster-CARR #92210A731)	2
	B/O		AN4-23A	2	BOLT	STEEL	1/4-28 X 2.41	2
	B/O		AN5-21A	4	BOLT	STEEL	5/16-24 X 2.22	2
	B/O		M52104AN3	4	LOCK NUT	S.S.	5/16	2
	B/O		AN760-416	3	WASHER	STEEL	1/4	2
	B/O		AN760-516	6	WASHER	STEEL	Ø5/16	2
	B/O		M527039-4-08	1	BOLT	STEEL	1/4-28 X .531	2
	B/O		EL 314-SJTOW 3/14	1	WIRE		(TEXCAN 314-SJTOW 3/14)	2
	B/O		32448	2	16-14 AWG IN-FE CONNECTOR		(ALLIED ELECTRONICS 32448)	2
	B/O		CTC-41	1	STRAIN RELIEF CONNECTOR	BRASS	1/2 TRADE SIZE (MCMaster-CARR #6907C14)	2
	B/O		EL-PLUG-M	1	MALE PLUG	PE High Density	(MCMaster-CARR #7216A5)	2
	B/O			1	HEAT SHRINK TUBE	PURSER	(MCMaster-CARR #2595122)	11/5

REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
1	15-0018	UPDATED TO NEW DRAFTING STANDARDS. CHD P/Ns TO REFLECT AN & MS NUMBERS. ADDED REBUILD AND CUSTOMER REBUILD NOTES.	1/20/2015	DPD
2	15-0230	C45-5-1 CHD B/O WAS Ø1/4 X 1-1/2 #98381A545. C45-1-2 REPLACED W/ 188-FPS5-1/4-20-3/8. C45-9-1-1 REPLACED W/ 188-FSCS-1032-5/8. M527039-4-10 REPLACED W/ M527039-4-08. CORD GRP REPLACED W/ C10-41. 32448 ADDED TO BOM QTY 2. ADDED ENGRAVING NOTES & DETAILS.	9/10/2015	DPD



NOTES:

FOR REBUILD ONLY.

FOR CUSTOMER REBUILD ONLY.

DART AEROSPACE	
TITLE C45-HOOK	
DWG NO. C45	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 X ± .1 FRACTIONS > 1/8 ANGLES > .5° SPEC	DRAWN BY: <i>D. Wood</i> APPROVED HEAT TREAT FINISH USED ON MODEL
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:4	DATE SHEET 1 OF 3



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO039836

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039836

PO Date: 5/8/18

Due Date: 5/14/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lussier, PatrickPhone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
MAY 07 2018

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	600.1312P			Caution Sticker	Firmed	5/14/18	24 pcs	24 pcs	24 pcs	\$3.13/pcs	\$75.12

Line Item Note W/O 177154
SET UP FEE INCLUDED IN PRICING (EACH)

Grand Total: \$75.12

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 5/8/18 2:58 PM dart.Lussier.Patrick

DAS
11
9-89

DAS
11
9-89

MAY 18 2018

****CERTIFICATE of CONFORMITY****			
Customer: Studio SL2			
Purchase Order N°: 039836	Packing Slip N°: WO# 22646	Part N°:	Serial N°:
Description: 600-1312P		Quantity: 24	
Certification: We hereby certify that: 1. The above listed items were manufactured, repaired and/or inspected in accordance with applicable drawings and/or specifications; 2. All work was accomplished in accordance with the Dart Aerospace Purchase Order; 3. Results of all inspections, chemical or physical tests, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.			
Authority: 3m / 1 year shelf life.			
APPROVAL: Valerie Young		DATE:	
Signature: Val [Signature]		May 16. 18	
Title: office administrator			